

THROUGH-FITTINGS AND BELOW GRADE JUNCTION BOXES EQUIPPED WITH SAME

Cross-Reference to Related Applications

5 [0001] This application is a continuation of United States Patent
Application No. 10/270139, filed on 15 October 2002 and entitled
“**THROUGH-FITTINGS AND BELOW GRADE JUNCTION
BOXES EQUIPPED WITH SAME**”, which claims the benefit of the
filing date of Canadian Patent Application No. 2,359,125, filed 12 October
10 2001.

Technical Field

15 [0002] This invention relates to through-fittings for sealing around
cables, tubes, sensors or the like. The invention may be embodied in
junction boxes which may be installed and used below grade (and may
also be used in other applications). The invention has particular application
to junction boxes for telephone lines, cable television lines, fiber optic data
communication lines, electrical circuits, and the like.

20 **Background of the Invention**

[0003] Underground junction boxes may remain buried for years.
During that time they should protect their contents against the entry of
ground water. It is known to completely fill underground junction boxes
with a water-displacing medium such as grease. This is messy, however,
25 both at the time the junction box is filled with grease and later if it
becomes necessary to access any components or conductors inside the
junction box.

[0004] There is a need for cost-effective, durable junction boxes
30 suitable for use in below-grade applications. There is also a general need
for through-fittings capable of sealing around a cable or the like at the
point where the cable passes through a bulkhead.

Summary of the Invention

[0005] This invention provides through-fittings which may be used to seal around cables or the like. The invention also provides junction boxes equipped with such through-fittings and methods for sealing around cables or the like.

[0006] Accordingly, one aspect of the invention provides a through-fitting for a cable or the like. The through-fitting comprises a stub having a bore; an annular seal within the bore; and a cap in threaded engagement with the stub. The cap is movable between a first position and a second position. A sleeve is disposed within the bore and has an inwardly-angled end surface. The sleeve is movable axially within the bore relative to the annular seal in response to motion of the cap. When the cap is in the first position, the seal is not substantially compressed. When the cap is in the second position, the end surface of the sleeve compresses the seal radially inwardly. In addition or in the alternative, the end surface of the sleeve may compress a portion of the seal radially outwardly. In some embodiments the sleeve is attached to the cap so that it moves axially as the cap is screwed onto the stub. In such embodiments the sleeve may be formed integrally with the cap, or affixed to the cap by an adhesive, snap fastening, threading, plastic welding, or other suitable fastening means.

[0007] In some embodiments of the invention the through-fitting comprises a chamber and a passageway communicating between the chamber and the bore. The chamber has a variable volume. When the cap is in the first position the chamber has a first volume and when the cap is in the second position the chamber has a second volume smaller than the first volume. In such embodiments a sealant such as grease, silicone grease, gel and other types of sealing materials well known in the art may be extruded from the chamber into the bore as the cap is tightened.

[0008] The through-fitting may comprise a burst member blocking the passage. The burst member may, for example, comprise a thin plastic member blocking an aperture in the sleeve.

5 [0009] Another aspect of the invention provides a method for sealing a through-fitting around a cable. The method comprises: passing a cable through the through-fitting; compressing a seal in the through-fitting against the cable; and, extruding a sealant around the cable within the through-fitting. Both compressing the seal and extruding the sealant are
10 performed by threading a cap onto the through-fitting.

[0010] Further aspects of the invention and features of specific embodiments of the invention are described below.

15 Brief Description of Drawings

[0011] In drawings which illustrate non-limiting embodiments of the invention:

Figures 1A, 1B 1C are cross-sectional views through a through-fitting according to a currently preferred embodiment of the invention;

20 Figures 1D and 1E are respectively longitudinal and transverse cross-sections through a sleeve portion of the through-fitting of Figure 1A;

Figure 2 is an isometric view of a clip that may be used to prevent premature operation of the through-fitting of Figure 1A;

25 Figure 3A is an exploded view of a small sub-grade junction box according to one embodiment of the invention;

Figure 3B is a section through the junction box of Figure 3A;

Figures 4A and 4B are longitudinal cross-sectional views of a through-fitting according to an alternative embodiment of the invention in open and sealed configurations respectively;

30 Figure 5 is a bottom perspective view of a junction box according to an alternative embodiment of the invention;

Figure 6 is a cross-sectional view through a through-fitting according to another embodiment of the invention;

Figures 7A, 7B, 7C and 7D are additional views of the through-fitting of Figure 6;

5 Figure 8 is a front perspective view of a terminal mounting plate which may be used in a junction box like that of Figure 5;

Figure 9 is a back perspective view of the plate of Figure 8;

Figure 10 is a top plan view of the plate of Figure 8;

Figure 11 shows the interior of the junction box of Figure 5;

10 Figure 11A is a partially cut away view of the box of Figure 5;

Figure 12 is a detailed view of a grounding connection to a cable;

Figure 13 is a view of the box of Figure 5 in an open configuration with a branch cable installed;

15 Figure 14 is a partial sectional view through a portion of the box of Figure 5 showing a seal and clasp;

Figure 15 is a section through a hinge of the box of Figure 5; and,

Figure 16 is a section through a through-fitting according to an alternative embodiment of the invention.

20 Description

[0012] Throughout the following description, specific details are set forth in order to provide a more thorough understanding of the invention. However, the invention may be practiced without these particulars. In other instances, well known elements have not been shown or described in
25 detail to avoid unnecessarily obscuring the invention. Accordingly, the specification and drawings are to be regarded in an illustrative, rather than a restrictive, sense.

[0013] Figures 1A, 1B and 1C are a cross-sections through a through-fitting 10 according to a currently-preferred embodiment of the invention. Figure 1A shows through-fitting 10 in a non-sealed state, as initially supplied. Figure 1B shows through-fitting 10 in an intermediate state and Figure 1C shows through-fitting 10 in a sealed state. Through-fitting 10 comprises a threaded stub 12 which projects from a base 14. Base 14 could, for example, be a wall of a junction box. A bore 16 passes through stub 12. A cable C may be inserted through bore 16.

10 [0014] Stub 12 bears male threads 18. A cap 20 bears female threads 22 which engage threads 18. The outer end of stub 12 projects into an annular chamber 24 in cap 20. In the illustrated embodiment, annular chamber 24 is defined between a concentrically arranged sleeve 36 which extends axially into bore 16. Sleeve 36 is a reasonably close fit into the
15 bore of stub 12. Chamber 24 may be filled with a sealant such as a suitable grease. For example, chamber 24 may be filled with a suitable grade of grease, silicone grease, gel or other types of sealing materials well-known in the art. An elastomeric seal 28 is located in stub 12. Seal 28 is preferably retained in bore 16 of stub 12. This prevents seal 28 from being
20 displaced if cable C is pulled outwardly during installation. In the illustrated embodiment, seal 28 has a circumferential groove which receives a flange 29 which projects into bore 16.

[0015] Seal 28 has an inner lip seal 30 which seals around cable C
25 and an outer seal 32. In the illustrated embodiment, outer seal 32 comprises an annular groove 34 in seal 28. Groove 34 divides the outer part of seal 28 into a first annular part 35A and a second annular part 35B. Sleeve 36 is located in bore 16. Preferably sleeve 36 is formed integrally with cap 20, such that sleeve 36 is joined to cap 20 at their respective
30 outer ends. In alternative embodiments, cap 20 and sleeve 36 may be separate parts and sleeve 36 may simply abut against cap 20 at its outer

end. Sleeve 36 extends inwardly inside bore 16, such that an inner end of sleeve 36 is located to enter annular groove 34. As shown in Figures 1A and 1B, sleeve 36 has apertures, such as slots 37.

5 [0016] Through-fitting 10 may be used by passing cable C through bore 16, sleeve 36, seal 28 and outer seal 31. Cap 20 is then turned so that it screws onto stub 12. As this occurs, sleeve 36 encounters annular groove 34 and wedges apart annular parts 35A and 35B of seal 28. As they are wedged apart, annular part 35A is pressed against a wall 13 of
10 bore 16 and annular part 35B is pressed against cable C. In preferred embodiments, the inner end of sleeve 36 and the outer end of seal 28 are sized and shaped so that one of annular parts 35A and 35B is fully displaced before the other. In the illustrated embodiment, the portion of the inner end of sleeve 36 that contacts annular part 35B is more gradually
15 tapered than the portion that contacts annular part 35A. Annular part 35A may be slightly longer than annular part 35B. With this configuration, as cap 20 is tightened, part 35A is fully pressed against wall 13 of bore 16 before part 35B is fully pressed toward cable C. In the illustrated embodiment, annular part 35B is thicker than annular part 35A. Annular
20 part 35B may also comprise notches (not shown) which may be used to make annular part 35B more pliable.

[0017] Preferably, seal 28 is forced tightly enough against cable C that seal 28 can serve as a strain relief.

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[0018] As shown in Figures 1B and 1C, when cap 20 is tightened, the volume of chamber 24 is reduced. This forces grease out of chamber 24 into bore 16. To facilitate this, a number of longitudinal grooves 38 may optionally be provided in bore 16 of stub 12. Tightening cap 20
30 causes grease to be forced along grooves 38 (if present) and through slots 37 of sleeve 36 and discharged into bore 16 around cable C. Cap 20,

sleeve 36 and seal 28 are dimensioned so that the grease flows between seal 28 and cable C. Initially, inner seal 30 acts to help block the grease from traveling inwardly along cable C. However, as annular part 35B is forced tightly against cable C, annular part 35B prevents grease from traveling inwardly along cable C.

[0019] Chamber 24 preferably has a volume greater than or equal to the volume which remains in the bore of stub 12 after cable C has been placed through it. Thus, excess grease will be forced out along cable C in each direction. The volume of chamber 24 may be, for example, 120% or more of the volume of that part of the bore of stub 12 which is not expected to be occupied by cable C. The volume of chamber 24 may be significantly more than this.

[0020] The aperture 39 by way of which cable C passes through cap 20 may have a diameter similar to that of cable C. This helps to ensure that grease will not tend to flow out through aperture 39. A seal 31 similar to seal 30 may also be provided in aperture 39. A seal ring 33 may be secured or attached to cap 20 and may be sized and shaped to fit over a flange in seal 31 to strengthen the seal provided by seal 31 and to retain the position of seal 31. Preferably seal 30 is more flexible than seal 31 so that when grease in bore 16 initially becomes pressurized, it may tend to escape through inner seal 30 instead of through seal 31. However, once annular part 35B is forced tightly against cable C, annular part 35B prevents grease from traveling inwardly along cable C and escaping through inner seal 30. Consequently, some excess grease may escape through seal 31.

[0021] Through-fitting 10 preferably includes a mechanism for preventing cap 20 from being screwed down prematurely. This mechanism may take any of various forms. For example, the mechanism could comprise:

- 5 • a tab 40 (See Figure 1A) located to block cap 20 from being screwed down until tab 40 has been broken off or bent out of the way;
- a clip 42, as shown for example in Figure 2, which clips around stub 12 below cap 20 and blocks cap 20 from being screwed down until
10 clip 42 has been removed. Clip 42 has a grasping tab 43 and a pair of arms 44A and 44B which are dimensioned to snap into place around stub 12 when cap 20 is in the unscrewed position shown in Figure 1A; and/or,
- an adhesive sticker spanning cap 20 and some adjacent structure,
15 such as stub 12.

[0022] Optionally apertures 37 in sleeve 36 may be covered by rupture members 37A (See Figures 1D and 1E). Rupture members 37A may comprise very thin skins of plastic which rupture to permit passage of
20 grease from chamber 24 when through-fitting 10 is closed around a cable C. Rupture members 37A may help to hold grease in place in chamber 24 until it is desired to seal through-fitting 10 around a cable C.

[0023] Cap 20 may be pre-charged with grease when through-fitting
25 10 is put into service. Where this is done, service personnel do not need to insert grease into through-fitting 10 from a separate container of grease.

[0024] A through-fitting 10 may be used in many contexts. For example, a through-fitting 10 may be mounted to a flange and used as a
30 bulkhead fitting. A through-fitting 10 may also be used to pass cables into a junction box. Stub 12 may be formed integrally with the junction box.

[0025] Figure 3A shows a junction box **40** according to one embodiment of the invention. Box **40** comprises a base portion **42** which supports a number of through-fittings **10**. Base portion **42** is threaded to receive a cover portion **44**. An O-ring **46** seals the joint between cover
5 portion **44** and base portion **42**.

[0026] Figure 3B is a section through junction box **40** being used to protect splice connections between two cables **C1** and **C2**. In the illustrated embodiment, a web **48** projects from base **42** into junction box
10 **40** between two through-fittings **10**. Web **48** keeps a splice **S** from being pulled too far toward base **42**.

[0027] Figure 4A shows a through-fitting **110** according to an alternative embodiment of the invention. The parts of through-fitting **110**
15 are identified by reference numerals which are incremented by 100 relative to corresponding parts of through-fitting **10**. Through-fitting **110** has a threaded stub **112** and a cap **120** which together define an annular chamber **124**. Chamber **124** may be filled with grease. The inner wall of chamber **124** is defined by a sleeve **136** which extends axially inside cap **120**. An
20 annular elastomeric seal **128** is located within a bore **116** of stub **112**. Seal **128** may, in some cases, comprise a one-quarter inch long flat o-ring.

[0028] Through-fitting **110** differs from through-fitting **10** primarily in details of the design of seal **128**. The through-fitting **10** of Figures 1A,
25 1B and 1C is currently preferred because it is believed that seal **28** will, in general, provide a seal superior to the seal provided by seal **128**.

[0029] Seal **128** projects axially into bore **116** from a groove **129**. The inner end **136A** of sleeve **136** is beveled. As cap **120** is tightened, the
30 inner end of sleeve **136** engages the outer end of seal **128** and compresses seal **128** radially inwardly around cable **C**. Seal **128** is thick enough to

accommodate variations in the diameter of cable C. Typically cable C will not be exactly round but may instead be oval in shape. Cap 120 may hit a stop, or the end of threads 118, or, in some other manner, be positively stopped at the point when it has been properly tightened and a proper seal has been made to cable C.

[0030] As cap 120 is screwed toward its closed position, which is shown in Figure 4B, grease is extruded from chamber 124, through grooves 138 and into bore 116. The beveled end of sleeve 136 helps to pack the grease around cable C. Ridge 139 may help to minimize the amount of excess grease that escapes from along cable C to the outside end of through-fitting 110. A chamber 166 may be provided to receive and hold any excess grease which is displaced along cable C toward the inside end of through-fitting 110.

15 [0031] A plug 168 (shown in dashed outline in Figure 4A) may be supplied to seal through-fittings 110 which are not in use. A junction box which includes through-fittings 10 or 110 may be shipped with plugs 168 in place in some or all through-fittings. When a cable is to be installed in such through-fittings, plug 168 may be removed and may be stored inside the junction box for possible reuse.

[0032] Plug 168 has a inner end 168A which bears against seal 28 or 128 and an outer end 168B which abuts against ridge 39 or 139. Cap 20 or 120 is screwed on so that ridge 39 or 139 engages outer end 168B and presses plug 168 into a position so that its inner end 168A is compressing and is sealed against seal 28 or 128. Plug 168 is long enough so that, even when it is installed as described above, chamber 24 or 124 remains open.

[0033] Figure 5 shows a junction box **200** according to another embodiment of this invention. Junction box **200** may be used, for example, for joining telephone cables. Junction box **200** receives a telephone cable containing, for example, twenty-five pairs of conductors, each pair capable of serving one telephone line. Inside junction box **200**, connections are made to a number of other cables which each may carry a fewer number of pairs of conductors. For example, the box may be used to make connections to branch cables which each carry three pairs of conductors. Each of the branch cables could, for example, be connected to supply telephone lines to a house or business. Junction box **200** is sealed to prevent the entrance of moisture, either where the cables enter the box or around the door which permits access to the interior of the box.

[0034] Box **200** comprises a housing **212** which, in this embodiment, comprises a lid **214** and a base **213**. Lid **214** is hinged to base **213** at hinges **216**. A clasp **218** holds lid **214** in a closed position relative to base **213**. Projecting lugs **220** on lid **214** and base **213** permit use of additional fasteners **222**, such as screws, to hold box **210** closed and to serve as a backup in case latch **218** fails.

[0035] Base **213** accommodates through couplings for a main cable **C1** and a number of branch cables **C2**. In the illustrated embodiment, a through-fitting **230** for main cable **C1** is centrally disposed on a bottom of base **213** and is surrounded by through-fittings **240** for eight branch cables. Through-fittings **240** may, for example, comprise through-fittings of the types shown in Figures 1A or 4A. The number of through-fittings and their arrangement on junction box **200** may be varied. In the illustrated embodiment, through-fittings **240** are arranged around a circle centered generally on through-fitting **230**.

[0036] Figure 6 is a cross-sectional view through a through-fitting 230. Figures 7A, 7B, 7C and 7D show other views of through-fitting 230. Through-fitting 230 provides both strain relief for cable C1 and seals against the entry of moisture at the point where cable C1 enters box 200.

5 A through-fitting 230 may be used in other contexts such as points where cables, tubes, or the like, pass into boxes, through bulk heads or the like.

[0037] Through-fitting 230 comprises a seal 270, which may comprise an o-ring. O-ring 270 is compressed against a flange 272 which
10 surrounds an opening 274 through which cable C1 enters box 200. A compression member 276 bears a slanting annular face 278. When compression member 276 is clamped against box 200, face 278 compresses o-ring 270 inwardly against cable C1 and also compresses o-ring 270 against surface 272, thereby providing a seal around cable C1. In
15 the illustrated embodiment, compression member 276 is clamped against box 200 by means of screws 285 which pass through holes 279. In the illustrated embodiment, the screws are received in threaded bosses 280 on box 200.

20 [0038] Through-fitting 230 includes a well 282 on the inside of o-ring 270. Well 282 may be filled with grease to provide additional sealing around cable C1. Clamping members 284 cover off the top end of well 282 and additionally clamp against cable C1 to provide strain relief. In the illustrated embodiment, clamping members 284 are each generally semi-
25 circular and have a central channel 287 for receiving cable C1. Clamping members 284 are received in a pan-shaped depression 286 having a flat bottom 286A and a sloping side wall 286B. As shown in Figure 7C, clamping members 284 are initially spaced apart from one enough to permit cable C1 to be passed between them. Clamping members 284 are
30 forced downwardly into depression 286 by, for example, screws 285, clamps or the like. As this is done, the outer surfaces of clamping

members **284** ride down sloped walls **286B** and are thereby forced against cable **C1** as shown in Figure 7B. Preferably, clamping members **284** are clamped down until they form a seal against surface **286A** which, as noted above, is preferably flat. Apertures **288** are provided for pumping grease
5 into well **282**. Preferably there is more than one aperture to permit the grease being introduced to displace air within well **282**. This facilitates at least substantially completely filling well **282** around cable **C1** with grease.

10 [0039] Clamping members **284** preferably include projections, ribs or bumps which dig at least slightly into the sheathing of cable **C1** so as to provide strain relief.

[0040] Terminals **290** (see Figure 11) are mounted on a plate **292**
15 which fits inside box **200**. Figures 8, 9, and 10 are respectively a front perspective view, back perspective view and top plan view of plate **292**. Figures 8 and 9 show plate **292** without terminals **290**.

[0041] Figure 11 shows the interior of a box **200** according to one
20 embodiment of the invention. In this embodiment, the conductors of cable **C1** enter box **200** and extend to terminals **290** which are positioned at spaced apart locations in a ring surrounding cable **C1**. Terminals **290** may be numbered for reference. The individual pairs of conductors **C1-A** exit from cable **C1** and are connected to terminals **290** on the underside of
25 plate **292**.

[0042] As best seen in Figures 8 and 10, plate **292** preferably
includes indicia including numbers or letters which identify individual sets of terminals **290**. Preferably plate **292** includes ridges, lines, grooves, or
30 the like which visually segregate terminals **290** into groups. One group of terminals **290** may be associated with each through-fitting **240**. In the

illustrated embodiment, terminals **290** are grouped together to provide three sets of two terminals **290** adjacent each ingress point where a cable **C2** can be received into box **200**.

5 **[0043]** Plate **292** preferably provides channels **294** by way of which cables **C1-A** can be routed to each group of terminals **290**. Channels **294** may, for example, be provided by indentations in the lower surface of plate **292**. Figure 11A shows a partially cutaway view of a box **200** which illustrates how conductors **C1-A** can be carried through channels **294**
10 beneath plate **292** to make electrical connections to the undersides of terminals **290**.

[0044] Plate **292** preferably makes a tight contact with base **213** of box **200**. This closes off the top of the grease cavities **166** of through-
15 fittings **240** (see Figure 6). Plate **292** includes an aperture **296** for each incoming cable **C2** (see Figures 8 and 9). Each aperture **296** is preferably a relatively tight fit to the expected cable **C2** so that there is not too much of a tendency for excess grease to be extruded from cavities **166** through aperture **296** around cable **C2**.

20 **[0045]** In many applications, properly grounding cables **C1** and **C2** is important. There is a desire for a robust grounding mechanism. The illustrated embodiment of the invention provides a grounding ring **298** (see Figures 11 and 12). Grounding ring **298** is connected to a ground
25 conductor, which is typically a shield, of cable **C1** by a strap **298A**. Strap **298A** may be integral with grounding ring **298**. A number of grounding terminals **299** are provided on grounding ring **298**. Grounding terminals **299** are preferably located adjacent through-fittings **240** (see Figure 6) to permit grounding of cables **C2**.

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[0046] The precise manner in which grounding is achieved will depend upon the structure of cable **C1**. Figure 12 illustrates a possible means of connection to the ground conductor of cable **C1**. This structure may be used where cable **C1** has a shield which surrounds the conductors of cable **C1**. This connection is known in the trade as a "bullet bond". Curved metal conductors **300** and **301** which match the curvature of sheath **S** are placed inside and outside sheath **S** respectively. A bolt **302** is connected to conductor **300**. Bolt **302** passes through an aperture in shielding **S** and also passes through an aperture in strap **298A**. A nut **303** clamps conductor **300** tightly to shield **S** and also provides a good electrical contact with strap **298A**. The bullet bond may be installed by slitting sheath **S** and peeling back a portion of sheath **S** to permit the conductors to be moved away to allow the insertion of member **300**. In Figure 12, the conductors and other portions of cable **C1** have been cut away to provide a view of member **300**.

[0047] Figure 13 shows a box **200** according to the invention in which a cable **C2** has been installed. Cable **C2** protrudes through aperture **296** into the interior of box **200**. A section of the sheath of cable **C2** is stripped away to expose the shielding conductor which, in the illustrated embodiment, surrounds the conductors of cable **C2**. Figure 6 shows grounding clamp **308** in side view. A ground clamp **308** is clamped onto cable **C2** to make electrical contact with the sheath of cable **C2**. The inward end of ground clamp **308** has a slot which receives one of ground terminals **299**. A nut (not shown) on the ground terminal **299** can then clamp the ground clamp **308** against grounding conductor **298** to provide a good ground connection for cable **C2**. Individual conductors **C2-A** from cable **C2** can be attached to selected ones of terminals **290**. Hooks **310** may be provided for neatly storing conductors out of the way.

[0048] Ridges **293** (see Figure 8) on plate **292** prevent grounding clamp **308** from twisting to one side or the other after grounding clamp **308** is installed.

5 [0049] A junction box **200** as described above provides a convenient way for connections to be made from the conductors of cable **C1** to the conductors of individual cables **C2**. Furthermore, the box provides a convenient point at which tests may be made and signals may be sampled to located broken conductors or other defects which interfere with the
10 operation of a system which includes conductors of cable **C1** and/or **C2**.

[0050] Figure 14 shows a sealing o-ring **320** which assists in providing a seal between top **214** and base **213** of box **200** when box **200** is closed. O-ring **320** is received between the wall of base **213** and an
15 interface **322** of top **214**. As shown in Figure 14, o-ring **320** may be received between an interrupted flange **324** and a number of protrusions **326**. This construction permits base **213** to be injection-molded in a relatively straightforward manner while providing retaining means for o-ring **320** both above and below. Each location at which there is a
20 projection **326** corresponds to a gap **324A** in flange **324**.

[0051] It can be appreciated that when top **214** is closed, interface **322** compresses o-ring **320** inwardly against base **213**. To assist in providing the best seal possible, lid **214** has a ramped surface **328** located
25 inwardly from surface **322**. When top **214** is fully closed, ramped surface **328** wedges inside the upper edge of base **213** and urges it outwardly, thereby insuring that a seal will not be lost by excessive inward deflection of the edge of base **213**.

[0052] Hinges **216** should be configured so that they do not interfere with the fitting of top **214** onto base **213**. Hinges **216** preferably permit top **214** to float slightly so that it can find its own position in respect of base **213**. Figure 15 is a sectional view through a portion of the interface
5 between top **214** and base **213** which shows ramped surface **328** providing support to the top edge of base **213** when box **200** is closed. Figure 15 also shows a cross-section through a hinge **216** which has a pin **330** which is free to float somewhat relative to top **214**.

10 [0053] The main portions of box **200** including top **214** and base **213** may be made from a suitable rigid material. The material is preferably flame-retardant. By way of example, these components may be injection-molded from a suitable plastic such as PVC, polycarbonate or the like.

15 [0054] There are various advantages to junction boxes **40** and **200** which are described above. One advantage is that they are quite compact, although the volume of either of these junction boxes may be made as large as required, within practical limits. Another advantage is that all cables come out of the same side of the box. This is beneficial because it
20 facilitates pulling box **40** or **200** out of a vault or other underground enclosure through what can sometimes be a relatively small opening. It can be appreciated that the design of box **200**, in particular, permits organized wiring and also permits new cables **C2** to be readily added.

25 [0055] A suitable connector may be provided on the end of cable **C1** for joining cable **C1** to another cable or a piece of equipment.

[0056] As will be apparent to those skilled in the art in the light of the foregoing disclosure, many alterations and modifications are possible in the practice of this invention without departing from the spirit or scope thereof. For example:

- 5 • The number of conductors in cable **C1** and **C2** may vary.
- Box **200** could be round, as illustrated, or some other shape, such as rectangular, square, octagonal, etc. To enable sealing of box **200** in the manner described above with an o-ring **320**, it is preferable that box **200** be either round or, at least, have rounded corners.
- 10 • Through-fittings **40** may comprise another mechanism for automatically injecting grease from a chamber as they are tightened onto a cable or the like. For example, Figure 16 shows a through-fitting **400** which has a cap **420** which bears against a piston **421**. Piston **421** is located in a cylinder **422** which is filled with an
- 15 extrudable sealant such as grease. Screwing down cap **420** displaces piston **421** and thereby causes grease to be extruded from cylinder **422** into bore **416** through a passage **423**. A through-fitting of the type shown in Figure 16 will typically include seals, cable strain reliefs and the like which are not shown in Figure 16.
- 20 • The foregoing description mentions through-fittings and junction boxes which include various components and sub-assemblies. These various components and sub-assemblies do not all need to be used together. They may be used individually, or in combination with each other, or in combination with other elements not disclosed
- 25 herein.
- The invention is not limited to junction boxes for telephone lines.
- The through-fittings described above, particularly through-fitting **10** may provide good enough sealing that, for some applications, grease is not necessary.
- 30 Accordingly, the scope of the invention is to be construed in accordance with the substance defined by the following claims.